

**J876C KSU2**  
**EXCAVATOR SEAT**  
**INSTALLATION GUIDE**



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ULTRA SEAT CORPORATION



*\*Product in photo(s) may be different then purchased product,  
For additional photos and information please visit  
[www.ultraseat.com](http://www.ultraseat.com)*

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### STEP 1

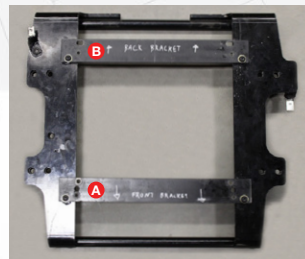
Remove the 2 screws indicated in the picture above to remove the seat cushion.



### STEP 2

Once the 2 screws are out, lift up on the seat tilt lever & slide the seat cushion away from the frame (towards you) & lift off seat cushion.

Slide the seat all the way back to gain access to the bolts in the rails and remove the front cross strap bracket (marked below). Then slide the seat all the way forward to gain access to back bolts in the rails and remove the back cross strap bracket.



### STEP 3

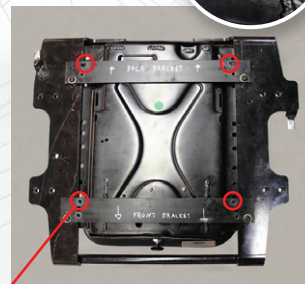
Loosely mount the cross strap brackets to the top of the existing joy stick pod console bracket you would have removed from the old seat. Assemble using the bolts & lock nuts provided in your kit.

Hole that 3/8" Spacer is places below.



Mount the joy stick console bracket (from your old seat) and the cross straps to the holes indicated on the suspension. (Place the 3/4" spacers 3 holes back from the front but ontop of the suspension.

3/4" Spacer



### STEP 4

Place 3/8" spacers on the holes indicated on the cross strap brackets.

Please visit [www.ultraseat.com](http://www.ultraseat.com) for more information regarding this product.

Loosley mount with remaining bolts and lock nuts. Tighten all 8 bolts before moving onto Step 5.



Bolt shown in 1st hole in front rail.

### STEP 5

Line up the rails and seat with the last 2 remaining holes on the front and back cross strap brackets.

Slide the seat all the way back to gain access to the holes in the rails. Using an allen key & rachet loosely assemble with lock washers, bolts and 3/8 spacer (previously removed in Step 2) into the 1st hole in each rail.

Do not tighten completely as you will need space to adjust the alignment for the other 2 bolts in the back.



### STEP 6

Slide the seat all the way forward to gain access to the position you need to mount the 2 bolts in the back. Assemble the same as in Step 5.

When all 4 bolts are loosely in place. Proceed with tightening the 2 bolts in the back. Then move to the front and slide the seat all the way back to gain access again and tighten the remaining 2 bolts in the rails.



### STEP 8

Once the seat frame and slide rails are mounted to the bracket/cross straps and suspension. One can reinstall the seat cushion. To slide the seat cushion back onto the frame you must line up the plastic guides to the slots in the bottom of the seat cushion (all 4 locations).

**NOTE:** After the seat cushion is installed on the frame the 2 screws removed under the seat frame at the beginning (step 1) must be reinstalled.